

# Frequency Converter SpeedControl 1045 & 1047 PMSM & BLDC



Written by FS Date: 20/7-2021- Version 1.1



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## **Version History**

Version	Date	Description
1.0	20/9-2017	Started the document.
1.1	20/7-2018	For use with all software versions. Updated Appendix with Error Codes. Updated Layout

## **General Description**

With Modbus it is possible to adjust parameters and export data. It is also possible to control the motor via Modbus by deactivating the 0-10V control signal.

The Modbus communication is by default set up for:

Modbus ID = 1.

Baud Rate = 19200.

Parity = Even.

Data bits = 8.

Stop bits = 1.

Mode = RTU,

Delay between Polls = 100ms.

For reading and writing to the holding and input registers use the following Function Codes:

Function Code 3 = Read Holding Register.

Function Code 4 = Read Input Register.

Function Code 6 = Write Single Holding Register.



# **Holding Registers**

## **Holding Registers Overview**

Holding Reg. Adr.	Data description	R/W	Length	Min.	Max.	Remark
0	Speed setpoint	R/W	16 bit	0		RPM / 0 -100%
1	Speed setpoint Type	R/W	16 bit	0	1	0 = RPM / 1 = 0 - 100%
2	Set direction	R/W	16 bit	0	1	0 = CCW / 1 = CW
3	Minimum speed	R/W	16 bit	100	10000	RPM
4	Maximum speed	R/W	16 bit	100	10000	
5	Ramp up time	R/W	16 bit	10	1000	Seconds.
6	Ramp down time	R/W	16 bit	10	1000	Seconds.
7	Stop or run at min speed	R/W	16 bit	0	1	0 = stop / 1 = run min.
8	External Speed and RUN signal	R/W	16 bit	0	1	0 = not active / 1 = active
9	External min. speed voltage	R/W	16 bit	0	100	Volt. 10 = 1,0V
10	External max. speed voltage	R/W	16 bit	0	100	Volt. 90 = 9,0V
11	External stop voltage.	R/W	16 bit	0	100	Volt. 5 = 0,5V
12	External direction input enabled	R/W	16 bit	0	1	0=Disabled / 1=Enabled (DIR)
13	Relay output function	R/W	16 bit	0	4	See description of holding registers
14	Auto restart at error times.	R/W	16 bit	0	50	0 = OFF.
15	Auto restart delay time	R/W	16 bit	10	1000	Seconds.
16	Current limit. Running current.	R/W	16 bit	0	2000	Ampere. 200 = 2,00A
17	Current limit. Starting current.	R/W	16 bit	0	2000	Ampere. 200 = 2,00A (only PMSM)
18	Current limit. Breaking current.	R/W	16 bit	0	2000	Ampere. 200 = 2,00A (only PMSM)
19	Auto speed reduce before current limit	R/W	16 bit	0	1	0 = OFF / 1=ON
20	VHZ_Gain	R/W	16 bit	0	65535	Not in use
21	VHZ_Boost	R/W	16 bit	0	65535	Not in use
22	VHZ_modlim	R/W	16 bit	0	65535	Not in use
23	TempReduceLimit	R/W	16 bit	30	87	°C.
24	Start stop times pr hour	R/W	16 bit	0	20	0 = OFF => no effect
25	Minimum Running Time	R/W	16 bit	0	1000	Seconds. 0 = OFF => no effect
26	Minimum Stopping Time	R/W	16 bit	0		Seconds. 0 = OFF => no effect
27	Maximum Start Speed	R/W	16 bit	0		RPM. 0 = OFF => no effect
28	Minimum Start Speed	R/W	16 bit	0		RPM. 0 = OFF => no effect
29	Skip Area 1	R/W	16 bit	0	10000	
30	Skip Area 2	R/W	16 bit	0	10000	
31	Skip Area 3	R/W	16 bit	0	10000	
32	Skip Area 4	R/W	16 bit	0	10000	
33	Skip Area 5	R/W	16 bit	0	10000	
34	Skip Area hysteresis	R/W	16 bit	0		RPM
35	LSC Input Type	R/W	16 bit	0	1	0 = Digital / 1 = Analog
36	LSC Analog Cutoff Value	R/W	16 bit	0	1000	Value
37	LSC Analog Hysteresis Value	R/W	16 bit	0	500	Value
38	LSC Analog Cutoff Area	R/W	16 bit	0	1	0 = Over / 1 = Under
100	AA-dhaa 1D (addaaa)	D // //	46 1.11		247	Address
100	Modbus ID (address)	R/W	16 bit	1	247	Address
101	Modbus Baud Rate	R/W	16 bit	1	2	1=9600 and 2=19200
102	Reset Pic and EEPROM	R/W	16 bit	0		54321 => Reset PIC + EEPROM
103	Reset only PIC or EEPROM	R/W R/W	16 bit	0		12345 => Reset EEPROM, 23456 => Restart Pic
104	Modbus Heartbeat	R/W	16 bit	0		0=disabled, 1-2000 sec.
105	Save Speed Setpoint in EEPROM on change	K/W	16 bit	U	1	0 = Disabled, 1 = Enabled



## Holding register default values

Holding Reg. Adr.	Data description	Motor 1	Motor 2	Motor 3	Motor 4	Motor 5	Motor 6	Motor 7	Motor 8	Motor 9	Motor 10	Motor 11
0	Speed setpoint	0	0	0	0	0	0	0	0	0	0	0
1	Speed setpoint Type	0	0	0	0	0	0	0	0	0	0	0
2	Set direction. Not for compressor	1	1	1	1	1	1	1	1	1	1	1
3	Minimum speed	2400	1600	1600	1600	1600	1600	1600	1600	2000	1400	1200
4	Maximum speed	6000	6000	6000	6000	6000	6000	6000	6000	6000	7400	7000
5	Ramp up time	30	30	30	30	30	30	30	30	30	30	30
6	Ramp down time	30	30	30	30	30	30	30	30	30	30	30
7	Stop or run at min speed	0	0	0	0	0	0	0	0	0	0	0
8	External Speed and RUN signal	1	1	1	1	1	1	1	1	1	1	1
9	External min. speed voltage	10	10	10	10	10	10	10	10	10	10	10
10	External max. speed voltage	100	100	100	100	100	100	100	100	100	100	100
11	External stop voltage.	5	5	5	5	5	5	5	5	5	5	5
12	External direction input enabled	0	0	0	0	0	0	0	0	0	0	0
13	Relay output function	3	3	3	3	3	3	3	3	3	3	3
14	Auto restart at error times.	5	5	5	5	5	5	5	5	5	5	5
15	Auto restart delay time	20	20	20	20	20	20	20	20	20	20	20
16	Current limit. Running current. *2	450	500	700	700	700	700	700	700	500	700	700
17	Current limit. Starting current.	500	800	800	800	800	800	800	800	500	800	700
18	Current limit. Breaking current.	0	0	0	0	0	0	0	0	0	0	0
19	Auto speed reduce before current limit	1	1	1	1	1	1	1	1	1	1	1
20	VHZ_Gain	0	0	0	0	0	0	0	0	0	0	0
21	VHZ_Boost	0	0	0	0	0	0	0	0	0	0	0
22	VHZ_modlim	0	0	0	0	0	0	0	0	0	0	0
23	TempReduceLimit	87	87	87	87	87	87	87	87	87	87	87
24	Start stop times per hour	6	6	10	6	6	10	10	10	10	10	10
25	Minimum Running Time	180	180	180	180	180	180	180	180	180	180	180
26	Minimum Stopping Time	180	180	180	180	180	180	180	180	240	240	240
27	Maximum Start Speed	3600	3600	3600	3600	3600	3600	3600	3600	3600	3600	3600
28	Minimum Start Speed	2200	2200	2200	2200	2200	2200	2200	2200	2200	2400	2200
29	Skip Area 1	0	0	0	0	0	0	0	0	0	0	0
30	Skip Area 2	0	0	0	0	0	0	0	0	0	0	0
31	Skip Area 3	0	0	0	0	0	0	0	0	0	0	0
32	Skip Area 4	0	0	0	0	0	0	0	0	0	0	0
33	Skip Area 5	0	0	0	0	0	0	0	0	0	0	0
34	Skip Area hysteresis	50	50	50	50	50	50	50	50	50	50	50
35	LSC Input Type	0	0	0	0	0	0	0	0	0	0	0
36	LSC Analog Cutoff Value	225	225	225	225	225	225	225	225	225	225	225
37	LSC Analog Hysteresis Value	80	80	80	80	80	80	80	80	80	80	80
38	LSC Analog Cutoff Area	1	1	1	1	1	1	1	1	1	1	1
100	Modbus ID (address)	1	1	1	1	1	1	1	1	1	1	1
101	Modbus Baud Rate	2	2	2	2	2	2	2	2	2	2	2
102	Reset Pic and EEPROM	0	0	0		0	0	0		0	0	0
103	Reset only PIC or EEPROM	0	0	0	0	0	0	0		0	0	0
104	Modbus Heartbeat	0	0	0		0		0		0	0	0
105	Save Speed Setpoint in EEPROM on	0	0							0	0	

<sup>\*2</sup> Note that the maximum current for 1500W version is 5.5A and for the 2000W it is 6.5A, regardless of what value is written in holding register 16.



#### **Holding Register Description**

#### 0: "Speed setpoint"

The register is used to set the motor speed.

The motor is always stopped if "Speed setpoint" is lower than minimum speed (see Holding register 3).

Note: This register is only active if Holding register 8 is set to 0.

If Holding register 1 is set to 0, the speed is set in rpm.

If Holding register 1 is set to 1, the speed is set in %. (0%=min. rpm and 100%=max. rpm)

#### 1: "Speed setpoint Type"

This register is used to choose whether "Speed setpoint" (Holding register 0) is specified in rpm or %.

If set to 0, the rpm has been chosen.

If set to 1, the % has been chosen.

#### 2: "Set direction"

This register is used to choose whether the motor is to run CCW or CW.

If set to 0, CCW has been chosen.

If set to 1, CW has been chosen.

Note: The register is only active if register Holding register 12 is set to 0.

The register only alters the direction when the motor is at a still stand.

#### 3: "Minimum speed"

This register is used to choose the minimum speed for the motor in rpm.

If a speed lower than the absolute minimum speed of the motor is chosen, the speed will never be regulated lower than the absolute minimum speed.

For further information on minimum speed of the motor, please consult the specifications of the motor in question.

#### 4: "Maximum speed"

This register is used to choose the maximum speed for the motor in rpm.

If a speed higher than the absolute maximum speed of the motor is chosen, the speed will never be regulated higher than the absolute maximum speed.

For further information on maximum speed of the motor, please consult the specifications of the motor in question.

#### 5: "Ramp up time"

This register is used to choose how fast the speed accelerates from min to max in seconds.

However, it is not possible to regulate faster than the internal ramp up time (eg. max 100rpm/second).

#### 6: "Ramp down time"

This register is used to choose how fast the speed is turned down from max to min in seconds.

However, it is not possible to regulate faster than the internal ramp time (eg. max 100rpm/second).

#### 7: "Run or stop at min speed"

This register is used to choose whether the motor should stop or run at minimum speed if asked to run below minimum speed. This is only valid if the control signal is a 0 - 10V signal.

If set to 0, stop is chosen.

If set to 1, minimum speed is chosen.



#### 8: "External Speed and RUN signal"

This register is used to choose that the motor is controlled by the external 0 - 10V signal and the RUN signal. If set to 0, the control is according to Modbus settings.

If set to 1, the control is according to the external 0 - 10V signal and RUN signal.

#### 9: "External min. speed voltage"

This register is used to set the voltage of the minimum speed by means of the 0-10 V signal.

Note that 10 correspond to 1,0V.

Note: The register is only active if register 04x0008 is set to 1.

#### 10: "External max. speed voltage"

This register is used to set the voltage of the maximum speed by means of the 0-10 V signal.

Note: 90 correspond to 9,0V.

The register is only active if register 04x0008 is set to 1.

#### 11: "External stop voltage"

This register is used to set the voltage level at which the motor should stop by means of the 0-10 V signal. If the control voltage decreases to this level or a lower, the motor will stop. Note that 5 corresponds to 0,5V. Note: The register is only active if register Holding register 7 is set to 0 and Holding register 8 is set to 1.

#### 12: "External direction input enabled"

This register is used to set the frequency converter to be controlled via the external DIR signal.

If set to 0, the control is according to Modbus settings.

If set to 1, the control is according to the external DIR signal.

#### 13: "Relay output function"

This register is used to choose how the alarm relay is to function.

If set to 0: Relay is OFF all the time.

If set to 1: Relay is ON in ready state.

If set to 2: Relay is ON when motor is running.

If set to 3: Relay is ON in case of error.

If set to 4: Relay is ON in case of no error.

#### 14: "Auto restart at error times"

This register is used to set how many times within 24 hours the frequency converter is allowed to try to restart after an error.

If set to 0: OFF. The frequency converter will not attempt automatic restart. If set to 1-50: Number of times automatic restart may be attempted within 24

hours before the alarm is activated.

#### 15: "Auto restart delay time"

This register is used to choose how long the frequency converter should wait before attempt-ting to restart after having registered an error. The time is set in seconds.

Note: If the value in Holding register 26 is higher than 0, Holding register 15 must always be higher than the value in Holding register 26.

If the value in Holding register 15 is set to a lower value than the one in Holding register 26, the controller automatic sets the value equal to the value in Holding register 26.



#### 16: "Current limit. Running current"

This register is used to set the maximum current which the motor should not exceed in operation. Limit will automatic be adjusted down to 550 if set higher than 550 in a 1500W model. Limit will automatic be adjusted down to 650 if set higher than 650 in a 2000W model. At PMSM/BLDC motors the speed will be regulated to a lower speed when the limit is reached, but never lower than the minimum speed. At ACIM motors the down regulation function can be deactivated (Holding register 19) and the motor will stop if the current exceeds the limit. The time until the motor stops depends on the current and the excess time. Otherwise the speed is regulated to a lower speed in ACIM.

Note: 200 correspond to 2,00A.

#### 17: "Current limit. Starting current"

This register is used to set the current at which the motor will start. This register is only used for PMSM / BLDC motors. For ACIM motors, this feature has no function.

Note: 200 correspond to 2,00A.

#### 18: "Current limit. Breaking current"

This register is used to set the current which the motor is allowed to receive during braking. This register is only active for PMSM / BLDC motors and if the chosen motor profile supports the use of a special brake function. For ACIM motors, this feature has no function.

Note: 200 correspond to 2,00A.

#### 19: "Auto speed reduces before current limit"

This register is used to set whether the ACIM motor should be reduced in speed or stopped if the limit for running current is exceeded. Not used for PM motors.

If set to 0: The motor is stopped when the limit is exceeded.

If set to 1: The motor speed is lowered as long as the limit is exceeded.

#### 20: "VHZ\_Gain"

This register has no function.

#### 21: "VHZ Boost"

This register has no function.

#### 22: "VHZ\_ModLim"

This register has no function.

#### 23: "TempReduceLimit"

This register is used to set at which temperature (on the power module surface) the speed should be down regulated to protect the frequency converter.

#### 24: "Start stop times per hour"

This register is used to set how often the motor is allowed to start and stop within an hour.

If set to 0: This register will be ignored.

If set to 1 - 20: It is only possible to start and stop the motor the set number of

times within an hour.

#### 25: "Minimum Running Time"

This register is used to set the minimum time period (in seconds), the motor must run before it can be stopped. Used for e.g. compressor operation.

If set to 0: This register will be ignored.

If set to 1 - 1000: The motor will at minimum run the set number of seconds.



#### 26: "Minimum Stopping Time"

This register is used to set the minimum time period (in seconds), the motor must be at a still stand before it can be started again. Used for e.g. compressor operation.

If set to 0: This register will be ignored.

If set to 1 - 60: The motor will be stopped for 60 seconds.

If set to 61 - 1000: The motor will be stopped for the given number of seconds.

#### 27: "Maximum Start RPM"

This register is used to set the maximum speed the motor can run at startup in the given time "Minimum Running Time" (Holding register 25). Used especially for compressor operation.

If set to 0: This register will be ignored.

If set to 1 - 10000: The maximum speed at which the motor can start.

#### 28: "Minimum Start RPM"

This register is used to set the minimum speed the motor can run at startup in the given time "Minimum Running Time" (Holding register 25). Used especially for compressor operation.

If set to 0: This register will be ignored.

If set to 1 - 10000: The maximum speed at which the motor can start.

#### 29: "Skip area 1"

This register is used to set the 1. skip area. Enter the center of the area in RPM.

If set to 0 - 10000: Center of Area 1 to skip in RPM.

#### 30: "Skip area 2"

This register is used to set the 2. skip area. Enter the center of the area in RPM.

If set to 0 - 10000: Center of Area 2 to skip in RPM.

#### 31: "Skip area 3"

This register is used to set the 3. skip area. Enter the center of the area in RPM.

If set to 0 - 10000: Center of Area 3 to skip in RPM.

#### 32: "Skip area 4"

This register is used to set the 4. skip area. Enter the center of the area in RPM.

If set to 0 - 10000: Center of Area 4 to skip in RPM.

#### 33: "Skip area 5"

This register is used to set the 5. skip area. Enter the center of the area in RPM.

If set to 0 - 10000: Center of Area 5 to skip in RPM.

#### 34: "Skip area hysteresis"

This register is used to set the hysteresis of all the skip areas. Enter the hysteresis of the the skip areas in RPM. This indicates how far over or under center of the area the RPM is adjusted.

If set to 0 - 1000: Hysteresis for all the skip areas in RPM.

#### 35: "LSC Input Type"

This register is used to set the input type of the LSC input.

If set to 0: The LSC input is setup for use with a thermal switch (digital input). If set to 1: The LSC input is setup for use with a thermistor (analog input).



36: "LSC Analog Cutoff Value"

This register is used to set at which value the thermistor is indicating a fault. If set to 0 - 1000: Analog value at where thermistor is indicating fault.

37: "LSC Analog Hysteresis Value"

This register is used to set at how far away the analog value must be from cutoff value to indicate that there no longer is a fault .

If set to 0 - 1000: Analog hysteresis value at where thermistor is not indicating fault.

38: "LSC Analog Cutoff Area"

This register is used to set if a fault is detected over or under "Holding register 36"

If set to 0: Fault is detected over value (PTC).

If set to 1: Fault is detected under value (NTC).

100: "Modbus ID"

This register is used to set Modbus ID (address). If set to 0 - 247: Modbus ID (address).

101: "Modbus Baud Rate"

This register is used to set Modbus Baud Rate..

If set to 1: 9600 Baud.

If set to 2: 19200 Baud

102: "Reset Pic and EEPROM"

This register is used to set Reset Pic and EEPROM. Inverter will restart.

If set to 54321: Reset of Pic og EEPROM is initialized (Also register: Modbus ID).

103: "Reset only Pic or EEPROM"

This register is used to set Reset Pic or EEPROM

If set to 12345: Reset EEPROM to default (But not register: Modbus ID).

If set to 23456: Reset of Pic is initialized.

104: "Modbus Heartbeat"

This register is used to set how often Modbus Heartbeat must be registered.

If set to 0: Disabled.

If set to 1 - 2000: Seconds between heartbeats.

105: "Save Speed setpoint in EEPROM on change"

This register is used to set if Speed Setpoint is stored in EEPROM.

If set to 0: Disabled.



# **Input Register**

# **Input Register Overview**

Input Reg. Adr.	Data description	R/W	Length	Min.	Max.	Remark	
0	Speed target	R	16 bit	0	10000	RPM	
1	Speed measured	R	16 bit	0	10000	RPM	
2	External speed signal	R	16 bit	0	100	Volt. 10 correspond to 1,0V.	
3	External LSC signal	R	16 bit	0	1	0 = open / 1 = closed	
4	External DIR signal	R	16 bit	0	1	0 = open / 1 = closed	
5	External RUN signal	R	16 bit	0	1	0 = open / 1 = closed	
6	External ALARM Relay	R	16 bit	0	1	0 = open / 1 = closed	
7	Temperature power module	R	16 bit	0	120	°C. Cannot show less than 28.	
8	Temperature cabinet	R	16 bit	0	120	°C.	
9	Error Code	R	16 bit	0	65535		
10	Error Code2	R	16 bit	0	65535		
11	Fatal FOF error	R	16 bit	0	1		
12	Status Code	R	16 bit	0	65535		
13	Hour counter	R	16 bit	0	65535	Hour.	
14	DC voltage	R	16 bit	0	1000	Volt.	
15	Motor current	R	16 bit	0	2000	Ampere. 200 = 2,00A.	
16	Model number	R	16 bit	0	1000		
17	Rated Motor Current	R	16 bit	0	2000	Ampere. 200 = 2,00A	
18	VoltageMotorAC	R	16 bit	0	1000	Volt.	
19	Number of restarts	R	16 bit	0	65535		
20	Dip switch position	R	16 bit	0	65535	Only shows a number from 0 to 15.	
21	LSC Analog Value	R	16 bit	0	1000		

Input Reg. Adr.	Data description	R/W	Length	Min.	Max.	Remark
100	Hours at temperature 0 to 10	R	16 bit	0	65535	Hours
101	Hours at temperature 10 to 20	R	16 bit	0	65535	Hours
102	Hours at temperature 20 to 30	R	16 bit	0	65535	Hours
103	Hours at temperature 30 to 40	R	16 bit	0	65535	Hours
104	Hours at temperature 40 to 50	R	16 bit	0	65535	Hours
105	Hours at temperature 50 to 60	R	16 bit	0	65535	Hours
106	Hours at temperature 60 to 70	R	16 bit	0	65535	Hours
107	Hours at temperature 70 to 80	R	16 bit	0	65535	Hours
108	Hours at temperature 80 to 90	R	16 bit	0	65535	Hours
109	Hours at temperature 90 to 100	R	16 bit	0	65535	Hours
110	Hours at temperature 100 to 110	R	16 bit	0	65535	Hours

Input Reg. Adr.	Data description	R/W	Length	Min.	Max.	Remark
120	Hour count current 0 – 1A	R	16 bit	0	65535	Hours
121	Hour count current 1 – 2A	R	16 bit	0	65535	Hours
122	Hour count current 2 – 3A	R	16 bit	0	65535	Hours
123	Hour count current 3 – 4A	R	16 bit	0	65535	Hours
124	Hour count current 4 – 5A	R	16 bit	0	65535	Hours
125	Hour count current 5 – 6A	R	16 bit	0	65535	Hours
126	Hour count current 6 – 7A	R	16 bit	0	65535	Hours
127	Hour count current 7 – 8A	R	16 bit	0	65535	Hours
128	Hour count current 8 – 9A	R	16 bit	0	65535	Hours
129	Hour count current 9 – 10A	R	16 bit	0	65535	Hours

Input Reg. Adr.	Data description	R/W	Length	Min.	Max.	Remark
200	Pic Controller Version	R	16 bit	0	1000	
201	Pic Controller Subversion	R	16 bit	97	122	
202	Modbus Version	R	16 bit	0	1000	
203	Modbus Subversion	R	16 bit	97	122	
204	IR MCE Software Version	R	16 bit	0	1000	1xx = ACIM V.xx, / 2xx = PMSM V.xx,
205	IR LSC Software Version	R	16 bit	0	1000	10 = 1,0
206	IR LSC SUB software Version	R	16 bit	0	1000	



Input Reg. Adr.	Data description	R/W	Length	Min.	Max.	Remark
300	Debug Value 1	R	16 bit	0	65535	Not in use
301	Debug Value 2	R	16 bit	0	65535	Not in use
302	Debug Value 3	R	16 bit	0	65535	Not in use
303	Debug Value 4	R	16 bit	0	65535	Not in use
304	Debug Value 5	R	16 bit	0	65535	Not in use
305	Debug Value 6	R	16 bit	0	65535	Not in use
306	Debug Value 7	R	16 bit	0	65535	Not in use
307	Debug Value 8	R	16 bit	0	65535	Not in use
308	Debug Value 9	R	16 bit	0	65535	Not in use
309	Debug Value 10	R	16 bit	0	65535	Not in use
310	Debug Value 11	R	16 bit	0	65535	Not in use
311	Debug Value 12	R	16 bit	0	65535	Not in use
312	Debug Value 13	R	16 bit	0	65535	Not in use
313	Debug Value 14	R	16 bit	0	65535	Not in use
314	Debug Value 15	R	16 bit	0	65535	Not in use
315	Debug Value 16	R	16 bit	0	65535	Not in use

### **Input Register Description**

0: "Speed target"

This register shows the target speed according to which the speed is regulated.

1: "Speed measured"

The register is used to monitor the current motor speed.

2: "External speed signal"

This register is used to monitor the voltage on the 0-10V input.

Note that 70 corresponds to 7,0V

3: "External LSC signal"

This register is used to monitor the LSC input. Note that LSC is active in low.

Show 0: The LSC input is not active. (Not connected at all)

Show 1: The LSC input is active. (Connected to GND)

4: "External DIR signal"

This register is used to monitor the DIR input. Note DIR is active in low.

Show 0: The DIR input is not active. (Not connected at all)

Show 1: The DIR input is active. (Connected to GND)

5: "External RUN signal"

This register is used to monitor the RUN input. Note RUN is active in low.

Show 0: The RUN input is not active. (Not connected at all)

Show 1: The RUN input is active. (Connected to GND)

6: "External ALARM Relay"

This register is used to monitor the status of the alarm relay.

Show 0: The alarm relay is off. Show 1: The alarm relay is on.

Note: The function of the alarm relay is set in register Holding register 113.

7: "Temperature power module"

This register shows the surface temperature on the power module.



#### 8: "Temperature cabinet"

This register shows the temperature on the PCB.

#### 9: "Error Code"

This register is used for registration of errors.

See Appendix "Error Codes" for description of error types.

#### 10: "Error Code2"

This register is used for registration of errors.

See Appendix "Error Codes" for description of error types.

#### 11: "Fatal FOF error"

This register is used for monitoring of fatal errors.

Show 0: No fatal error has occurred.

Show 1: A fatal error has occurred the control must be restarted manually.

#### 12: "Status code"

This register shows the status of the controller.

Show 0: Corresponds to "Idle". The motor is not running. Everything is OK. Awaiting start.

Show 1: Corresponds to "Run". The motor is running. Everything is OK.

Show 2: Corresponds to "Fault". The motor is not running. An error has been detected.

#### 13: "Hour counter"

This register is used for accumulation of the number of hours the controller has been in operation – hours where the motor has been running.

#### 14: "DC Voltage"

This register is used for monitoring of the intermediate circuit voltage. 300 = 300VDC.

#### 15: "Motor current"

This register is used for monitoring of the running current of the motor.

This value is directly read for PMSM/BLDC motors. 200 = 2,00A.

For ACIM motors it can also be directly read, but only at higher currents.

#### 16: "Model number"

This register holds information on selected motors.

See documentation for motors for information of selection of motor.

#### 17: "Rated Motor Current"

This register shows the rated current of the selected motor. 200 = 2,00A.

#### 18: "VoltageMotorAC"

This register used for monitoring of the voltage supplied to the motor (approximately).

#### 19: "Number of restarts"

This register shows the accumulated number of restarts.

#### 20: "Dip switch position"

This register shows the positions of the Dip switches. Value from 0 to 15.



21: "LSC Analog Value"

This register shows an analog value representing a thermistor on LSC input. Value from 0 to 1000.

100: "Hours at temperature 0 to 10"

This register shows the number of hours the power module has been exposed to temperatures from 0°C - 10°C.

101: "Hours at temperature 10 to 20"

This register shows the number of hours the power module has been exposed to temperatures from 10°C - 20°C.

102: "Hours at temperature 20 to 30"

This register shows the number of hours the power module has been exposed to temperatures from 20°C - 30°C.

103: "Hours at temperature 30 to 40"

This register shows the number of hours the power module has been exposed to temperatures from 30°C - 40°C.

104: "Hours at temperature 40 to 50"

This register shows the number of hours the power module has been exposed to temperatures from 40°C - 50°C.

105: "Hours at temperature 50 to 60"

This register shows the number of hours the power module has been exposed to temperatures from 50°C - 60°C.

106: "Hours at temperature 60 to 70"

This register shows the number of hours the power module has been exposed to temperatures from 60°C - 70°C.

107: "Hours at temperature 70 to 80"

This register shows the number of hours the power module has been exposed to temperatures from 70°C - 80°C.

108: "Hours at temperature 80 to 90"

This register shows the number of hours the power module has been exposed to temperatures from 80°C - 90°C.

109: "Hours at temperature 90 to 100"

This register shows the number of hours the power module has been exposed to temperatures from 90°C - 100°C.

110: "Hours at temperature 100 to 110"

This register shows the number of hours the power module has been exposed to temperatures from 100°C - 110°C  $\,$ 

120: "Hour count current 0 - 1A"

This register shows the number of hours the motor has pulled 0 - 1A.

121: "Hour count current 1 – 2A"

This register shows the number of hours the motor has pulled 1-2A.

122: "Hour count current 2 – 3A"

This register shows the number of hours the motor has pulled 2 - 3A.

123: "Hour count current 3 - 4A"

This register shows the number of hours the motor has pulled 3 - 4A.

124: "Hour count current 4 – 5A"

This register shows the number of hours the motor has pulled 4-5A.



125: "Hour count current 5 – 6A"

This register shows the number of hours the motor has pulled 5 - 6A.

126: "Hour count current 6 – 7A"

This register shows the number of hours the motor has pulled 6 - 7A.

127: "Hour count current 7 – 8A"

This register shows the number of hours the motor has pulled 7 - 8A.

128: "Hour count current 8 - 9A"

This register shows the number of hours the motor has pulled 8 - 9A.

129: "Hour count current 9 - 10A"

This register shows the number of hours the motor has pulled 9 - 10A.

200: "Pic Controller Version"

This register holds information on the software version of the controller circuit.

201: "Pic controller Subversion"

This register holds the software subversion of the controller circuit.

202: "Modbus Version"

This register holds the software version of the Modbus circuit.

203: "Modbus Subversion"

This register holds information on the software subversion of the Modbus circuit.

204: "IR MCE Software Version"

This register holds information on the software version of the MCE core.

1xx = ACIM Version xx.

2xx = PMSM/BLDC Version xx.

205: "IR LSC Software Version"

This register holds information on the software version of the power circuit.

206: "IR LSC SUB Software Version"

This register holds information on the Sub software version of the power circuit.

300-315: "Debug Value 1" up to "Debug Value 16"

These registers are only used for debugging and are of no importance to the user.



## **Appendix**

#### **Error Codes**

If an error is detected, the circuit will indicate the error by flashing LED3 and turn off LED4. At the same time, the modbus registers 03x0009 and 03x0010 will be set to a value corresponding to the error. Modbus-register 03x0011 will be set, if the frequency converter is unable to restart and resume operation.

The following errors will be indicated by LED3 and the modbus registers 03x0009 and 03x0010:

Flash	03x0009 Error code	03x0010 Error	Error type
LED3	dec.	code2	Description
	BIN.	dec.	
1	0	1	Maximum Temperature error. Have not been able to adjust
1	0000 0000 0000	0000 0000 0000	motor, to prevent over temperature.
2	0	2	Motor Start Error. Have not been able to start motor.
	0000 0000 0000	0000 0000 0000	Wiotor Start Error. Have not been able to start motor.
3	0	4	Motor current error 1. Current limit exceeded for more than 4
	0000 0000 0000	0000 0000 0000	minutes.
4	0	8	Motor current error 2. Current limit x 1,25 exceeded for more
4	0000 0000 0000	0000 0000 0000	than 2 minutes.
5	0	16	Motor current error 3. Current limit x 1,50 exceeded for more
3	0000 0000 0000	0000 0000 0001	than 1 minutes.
6	0	32	Motor current error 4. Current limit x 2,00 exceeded for more
U	0000 0000 0000	0000 0000 0010	than 10 seconds.
7	256	0	Motor gate kill error. High current peak detected.
,	0000 0001 0000	0000 0000 0000	Motor gate kill error. High current peak detected.
8	1024	0	Motor phase loss error.
0	0000 0100 0000	0000 0000 0000	Motor phase loss error.
9	2048	0	Motor zero speed error.
9	0000 1000 0000	0000 0000 0000	Motor zero speed error.
10	4096	0	MCE error. This includes: over voltage, undervoltage, regulating
10	0001 0000 0000	0000 0000 0000	error, etc.
11	0	32768	Thermal error. Thermal switch is open or thermister is indicating
11	0000 0000 0000	1000 0000 0000	too high a temperature.
12	0	16384	Modbus Heartbeat Error
12	0000 0000 0000	0100 0000 0000	INIOUDUS FIEDI LIBERT ETTOI
13	0	8192	Motor selection error
13	0000 0000 0000	0010 0000 0000	INIOLOI SEIECLIOITETTOI
14			